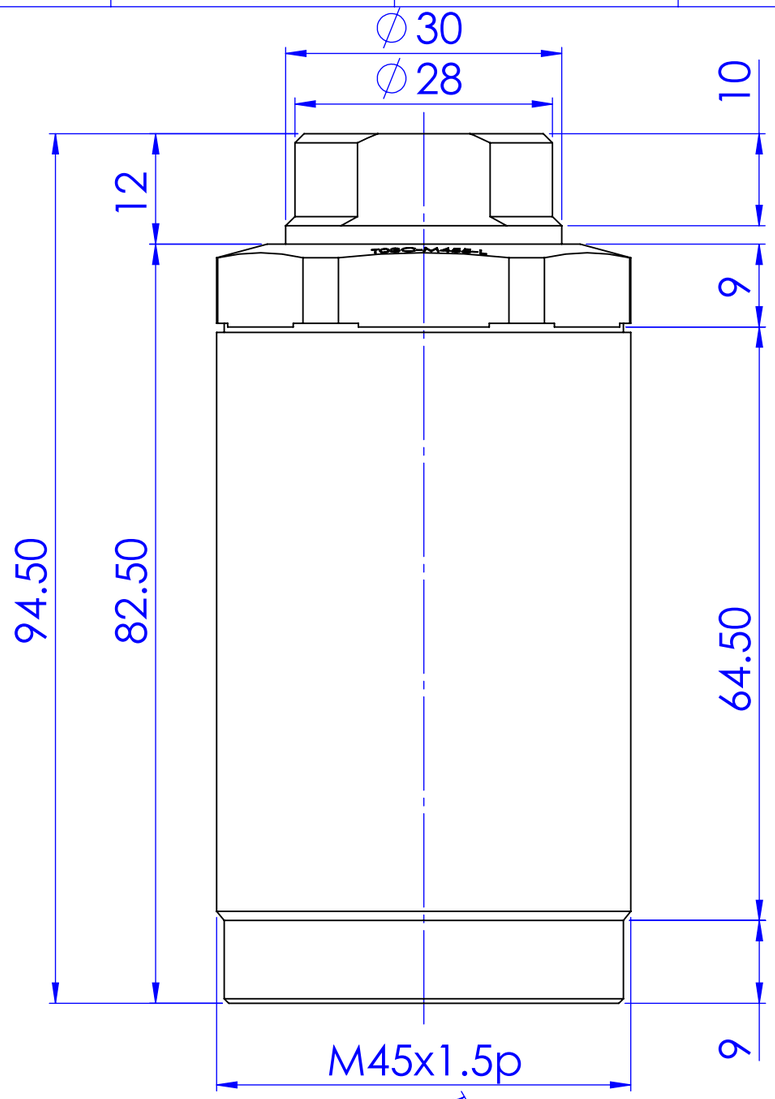

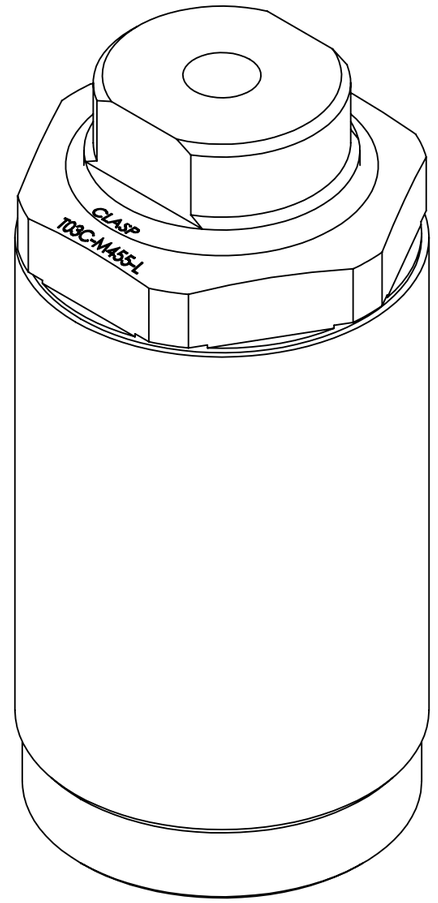

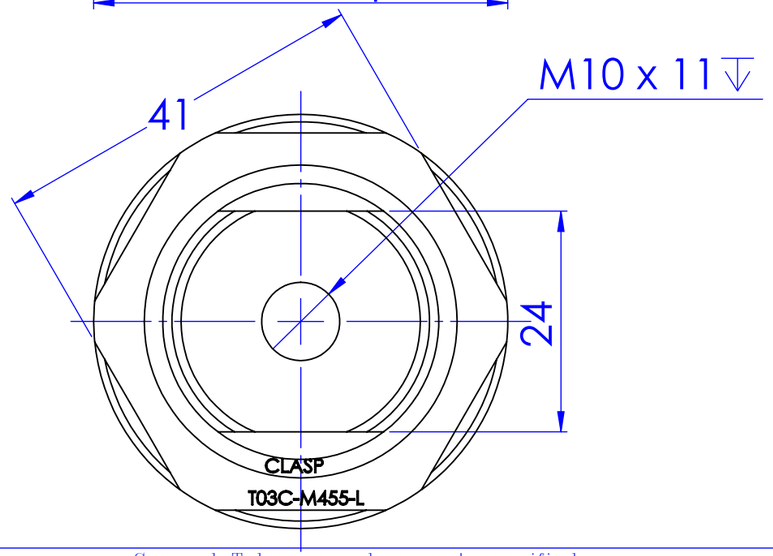

DEBURR

TC03-M455-L
Bore dia - mm
Piston dia - mm
Stroke - 25mm
Area - 7.1cmsq

Surface Finish													ZONE
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 / 100	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12	

		DESCRIPTION
Drawn	Prabhakar	DESCRIPTION
Checked	Prabhakar	**T03C-M455-L threaded pusher**
Approved	19/09/21	
Date	19/09/21	
Clamping elements type		

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30'	±10'	±20'

SCALE	1:1
MATERILAS	EN8
GROUP No:–	T0C
Qty.	01
Drawing NO	
PROJECTION	
WEIGHT	Wt.Kgs
Casting/forging/ welding drg.no	
SHEET: 1 of 1	
Sheet No:	1/1

CLASP
BANGALORE-72

DATE